

Amendments to the Specification:

Please replace the paragraph at page 12-13, line 21, with the following rewritten paragraph:

--Fig 7 shows a similar clamping situation to that in Fig. 6. Again, a two-part adapter element 58c is used, which, after the adapter parts 76c and 68e 78c have been braced against one another, receives the flange 74c of a workpiece 50c securely inside it. However, the workpiece 50c has an internal bore which has a larger diameter than the workpiece 50b and in which the spindle 22 dips with its conical tip 26. As a result of the larger diameter of the internal bore, the spindle has to dip axially further into the workpiece 50c to centre this latter. This results in the axial position of the adapter element 58c in relation to the tensioning spindle 12 deviating from that shown in Fig. 6.--